



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3195-5
Job Sheet 168514



Part No: D3195-5

Job Qty: 10 ea

Part Name: Pad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/17

Job Tracking No:

Due Date: 12/4/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 05-12-05 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/2/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	10 pcs		12/4/17	0.00	0.60	Small Fab		
110	QC	10 pcs		12/4/17	0.00	0.00	QC5		
120	Packaging	10 pcs		12/4/17	0.00	0.00	Packaging3		
130	QC21-SA	10 Ea		12/4/17	0.00	0.00	QC21		

Part Op 100 - Cut & Punch as per Dwg D3195
Descriptions: 120 - LOCATION : GA

DEC 07 2017
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9-59

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3195	0	100	0	0

Part Specifications

Specifications could not be found.

Plex 11/15/17 4:45 PM dart.poulin.mario

D 3195 - # 94539 158448

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____

Step # _____

Lot # _____

Description V

DART
AEROSPACE
S018385



Pad

Dart Aerospace Ltd.

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MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**PART NO:****D3195-5****Revision:****Operation:****Start up Operation****Change No:****Mfg Date: 12/07/17****Job No: 168514**

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Root Cause			
Environment ☐	☐ No Re-verification		
Design ☐	☐ Operator		
Doc/Data ☐	☐ Offset/Setup		
Equip/Tooling ☐	☐ Supplier		
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes
Past Expiry Date ☐	☐ Manufacturing Process		
Misidentified ☐	☐ Past Due		
☐ OTHER :			

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence